



SPEARS® MANUFACTURING COMPANY

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CERTIFICATE OF COMPLIANCE

PVC AND CPVC INDUSTRIAL UNIONS

Spears® Manufacturing Company certifies that its Industrial Polyvinyl Chloride (PVC) and Chlorinated Polyvinyl Chloride (CPVC) unions are manufactured in the U.S.A. from a PVC compound having a cell classification of 12454 and a CPVC compound having a cell classification of 23447 which conform to ASTM Standard D1784. Unions are produced with o-ring seals in EPDM or genuine Viton® elastomers conforming to Aerospace Standard AS 568A and have a maximum internal pressure rating of 235 psi non-shock at 73°F.

The socket dimensions of Industrial Unions conform to ASTM Standard D2467 and F439. The thread dimensions conform to ASTM Standard F1498. Spears® PVC and CPVC Unions with EPDM elastomers are certified for potable water service by NSF International®. Spears® further certifies that no silicone is used in the manufacturing or assembly of unions.

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